

PRODUCT SPECIFICATION SHEET

BELZONA 1812

FN10201



GENERAL INFORMATION

Product Description:

A two component system for repairing and protecting surfaces against abrasive attack. The product is based on high molecular weight polymers and oligomers incorporating abrasion resistant ceramic aggregates. This material may be applied from 1/8 inch (3 mm) to unlimited thickness onto horizontal or vertical surfaces.

Application Areas:

When mixed and applied as detailed in the Belzona Instructions for Use (IFU), the system protects the substrate from abrasive attack and is ideally suited for application to the following:

- Pipe bends
- Chutes and hoppers
- Deflector screens
- Wear plates
- Centrifuges
- Mixing bowls

APPLICATION INFORMATION

Working Life

Will vary according to temperature. At 77°F (25°C) the usable life of mixed material is 20 minutes.

Coverage Rate:

Each 1 kg applied at 1/8 inch (3 mm) thickness will cover approximately 1.60 sq.ft. (0.149 sq.m.).

Cure Time

Cure times will vary depending on the ambient conditions and will be reduced for thicker sections and extended for thinner applications. At a thickness of approximately 1/4 in. (6 mm), allow to solidify for the times shown in the Belzona IFU before subjecting it to the conditions indicated.

Volume Capacity

26.85 cu.ins. (440 cc)/kg.
53.7 cu.ins. (880 cc)/2kg unit.
537 cu.ins. (8.8 litre)/20kg unit.

Base Component

Appearance Granular thixotropic paste
Color Grey
Density 2.2 - 2.4 g/cm³

Solidifier Component

Appearance Granular thixotropic paste
Color Red
Density 2.0 - 2.1 g/cm³

Mixed Properties

Mixing Ratio by Weight (Base : Solidifier) 4.5 : 1
Mixing Ratio by Volume (Base : Solidifier) 4 : 1
Mixed Density 2.27 g/cm³
Useable Life

at 68°F (20°C) 20-25 mins
at 50°F (10°C) 45-60 mins

Tack Free Time

at 68°F (20°C) 4½ hours
at 50°F (10°C) 8 hours

Slump Resistance

nil at 0.5 inch (12.7 mm)

The above application information serves as introductory guide only. For full application details including the recommended application procedure/technique, refer to the Belzona IFU which is enclosed with each packaged product.

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ABRASION

Taber

Wet sliding abrasion resistance, when determined in accordance with ASTM D4060 using H10 wheels will typically result in:

87 mm³ loss per 1000 cycles (7 day cure at 68°F/20°C)

Grit Impact

The direct impact of 2kg G34 chilled iron grit at 75 psi and 90° angle will typically result in a volume loss of: 18 mm³ (7 day cure at 68°F/20°C)

ADHESION

Tensile Shear

The Tensile Shear Adhesion on grit blasted mild steel, as determined in accordance with ASTM D1002, will typically be:

1690 psi (11.66 MPa) (7 day cure at 68°F/20°C)

CHEMICAL RESISTANCE

While specifically designed for dry heat abrasion resistance, **Belzona 1812** exhibits excellent chemical resistance to most commonly found chemical substances including inorganic acids and bases.

COMPRESSIVE PROPERTIES

When determined in accordance with ASTM D695, typical values will be:

Compressive Yield Strength

10950 psi (75.5 MPa) (24 hour cure at 68°F/20°C)
11696 psi (80.7 MPa) (7 day cure at 68°F/20°C)
15099 psi (104.1 MPa) (24 hour post cure at 212°F/100°C)

FLEXURAL PROPERTIES

When determined in accordance with ASTM D790, typical values will be:

Flexural Strength

9545 psi (65.8 MPa) (7 day cure at 68°F/20°C)
11180 psi (77.1 MPa) (7 day post cure at 212°F/100°C)

HEAT RESISTANCE

Heat Distortion Temperature (HDT)

Tested to ASTM D648 (264 psi fiber stress), typical values obtained will be:

127°F (53°C) (7 day cure at 68°F/20°C)
203°F (95°C) (7 day post cure at 212°F/100°C)

Dry Heat Resistance

The indicated degradation temperature in air based on Differential Scanning Calorimetry (DSC) operated in accordance with ISO11357 is typically 365°F (185°C).

For many applications the product is suitable down to -40°F (-40°C).

For many typical applications of dry abrasion, the product is suitable up to 300°F (150°C).

IMPACT RESISTANCE

Izod Impact Resistance

Tested to ASTM D256 using notched test pieces is typically :

2.97 kJ/m² (7 day cure at 68°F/20°C)

4.00 kJ/m² (7 day post cure at 212°F/100°C)

SHELF LIFE

Separate base and solidifier components shall have a shelf life of 5 years from date of manufacture when stored in their original unopened containers between 41°F (5°C) and 86°F (30°C).

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WARRANTY

This product will meet the performance claims stated herein when material is stored and used as instructed in the Belzona Information For Use leaflet. Belzona ensures that all its products are carefully manufactured to ensure the highest quality possible and are tested strictly in accordance with universally recognized standards (ASTM, ANSI, BS, DIN, ISO, etc.). Since Belzona has no control over the use of the product described herein, no warranty for any application can be given.

AVAILABILITY AND COST

Belzona 1812 is available from a network of Belzona Distributors throughout the world for prompt delivery to the application site. For information, consult the Belzona Distributor in your area.

HEALTH AND SAFETY

Prior to using this material, please consult the relevant Safety Data Sheets.

MANUFACTURER / SUPPLIER

Belzona Polymerics Ltd.
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Belzona Inc.
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TECHNICAL SERVICE

Complete technical assistance is available and includes fully trained Technical Consultants, technical service personnel and fully staffed research, development and quality control laboratories.

The technical data contained herein is based on the results of long term tests carried out in our laboratories and to the best of our knowledge is true and accurate on the date of publication. It is however subject to change without prior notice and the user should contact Belzona to verify the technical data is correct before specifying or ordering. No guarantee of accuracy is given or implied. We assume no responsibility for rates of coverage, performance or injury resulting from use. Liability, if any, is limited to the replacement of products. No other warranty or guarantee of any kind is made by Belzona, express or implied, whether statutory, by operation of law or otherwise, including merchantability or fitness for a particular purpose.

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